

30022H7J**GPD315 VARIABLE SPEED CONSTANTS (HIGH VOLTAGE)**

GPD315 CONSTANT	GPD315 VALUE	GPD315 CONSTANT	GPD315 VALUE
NO01	10 initialize	NO21	40
	4 program	NO24	7.5
	0 lockout	NO25	6.2
NO02	0	NO26	13.8
NO03	1	NO28	75
NO04	1	NO29	112
NO05	0	NO30	140
NO08	1	NO31	13.8
NO11	140	NO37	2
NO12	460	NO80	2
NO13	60	NO50	1
NO14	1.5	NO51	2
NO15	40	NO54	8
NO16	1.5	NO52	6
NO17	24	NO55	11
NO19	30	NO53	7
NO20	35	NO56	5
NO22	80		

NOTE: ENTER IN THE ORDER LISTED

Release Date: April 17, 2002

Revision E